

Work Order ID 129630

February-20-15 11:38:02 AM

Page 1

ASAP - Request 1
129630

Item ID: D5152-7 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Aft Step Post
Start Date: 2/20/15 Start Qty: 8.00 *8* Cust Item ID:
Required Date: 2/24/15 Req'd Qty: 8.00 *8* Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5152	B								
100	DOOSAN LATHE	0.00							
100									
Doosan	Memo	0.00							
Doosan Lathe	1- Turn as per Folio FB Rev: <u>1/A</u> & Dwg Rev: <u>B</u>								<u>20</u> _____ <u>15-2-20</u>
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									<u>20</u> _____ <u>15-2-20</u>

Work Order ID 129630

129630

Page 2

February-20-15 11:38:02 AM

Item ID: D5152-7 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Step Post
 Start Date: 2/20/15 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 2/24/15 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00				20	0		DAS 08 9-89 15/02/21
Quality Control									
150	Identify as per dwg & Stock Location: <u>W/A001</u>	0.00							
150									
Packaging	Memo	0.00				20	02	15-2-23	
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							15/2/24
Quality Control									

15/2/24

Picklist Print

February-20-15 11:38:01 AM

Page 1

Work Order ID: 129630

129630

Parent Item: D5152-7

D5152-7

Parent Item Name: Aft Step Post

Start Date: 2/20/15

Required Date: 2/24/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304RO.750

Purchased

No

f

72.0230

1

M304RO 750

304 SS Roundbar .750

215-2-20

Location

Loc Qty

Loc Code

MAT029

72.023

M128005

12

M128496

60.023

86

8 7 6 5 4 3 2 1

D

C

B

A

R1.150

0.20

0.06 X 45° CMF

Ø0.725

D5152-5 FWD STEP POST

- NOTES:**
 1) MATERIAL: AISI 304/316 SS ROUND BAR PER ASTM A276, REF DART SPEC M304R0.750
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.02 lbs

8 7 6 5 4 3 2 1

D

C

B

A

R1.300

0.20

0.06 X 45° CMF

Ø0.725

D5152-7 AFT STEP POST

RELEASED

2015 FEB 09

129630

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	EPDMA		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5152	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	POST MOUNT	NTS
DATE	15.01.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	